

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 30/05/2008 10:12:38 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 39598

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3295.

Put window in plastic wrap.

SAD 08/06/03

(20)

6.0

D27281

Dart Logo Label - small



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Dart Logo label small

Pick:

Qty

Part Number

Description

Batch

1

D2728-1

Decal

R39012

SAD 08/06/03

(20)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

0806-04

(17)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 2/7

8/6/4

(17)

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/05

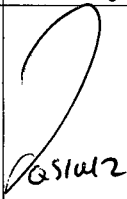
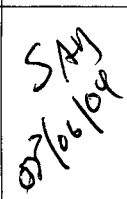
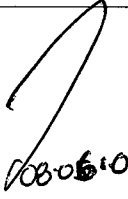

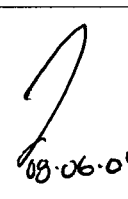
Job Completion



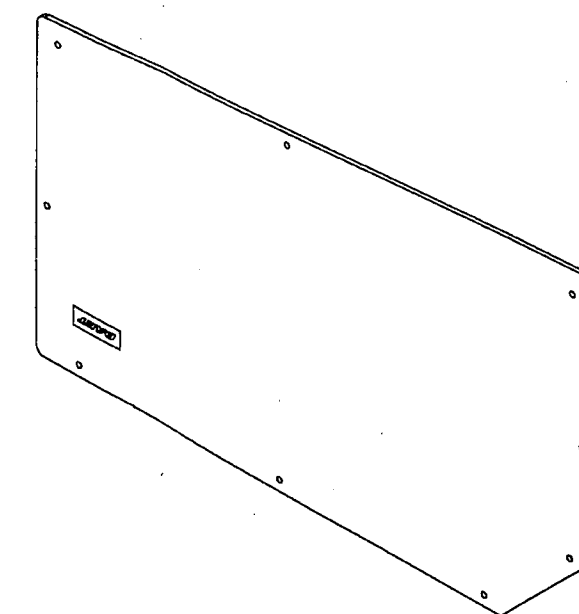
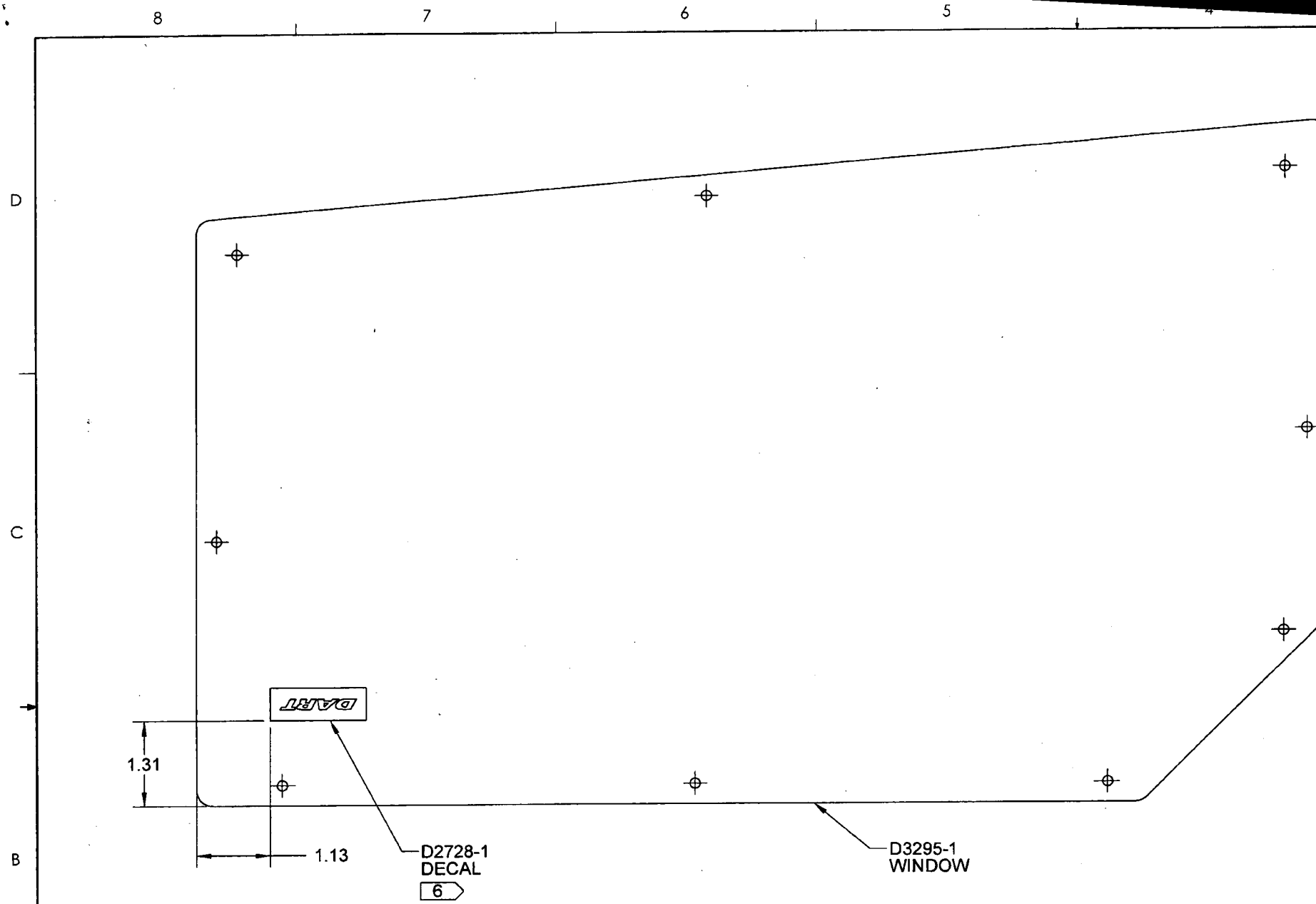
MF 08-06-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3295-041 PAR #: N/A Fault Category: Prod / Prod Ass. ^{red # 57971} NCR: (Yes) No DQA: D Date: 08/06/05
 QA: N/C Closed: D Date: 08/06/05

NCR: 39598		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-06-04	60	3 windows were found with heavy blast marks. R.C: Abrasive in the water jet process.		Scrap: destroy Qty 3, no replace	 07/06/04	 08-06-04	 08-06-04	 08-06-04

NOTE: Date & initial all entries



D3295-041 PARTS LIST

	P/N	DESCRIPTION
X	D3295-041	FLOOR WINDOW
1	D3295-1	WINDOW
1	D2728-1	DECAL

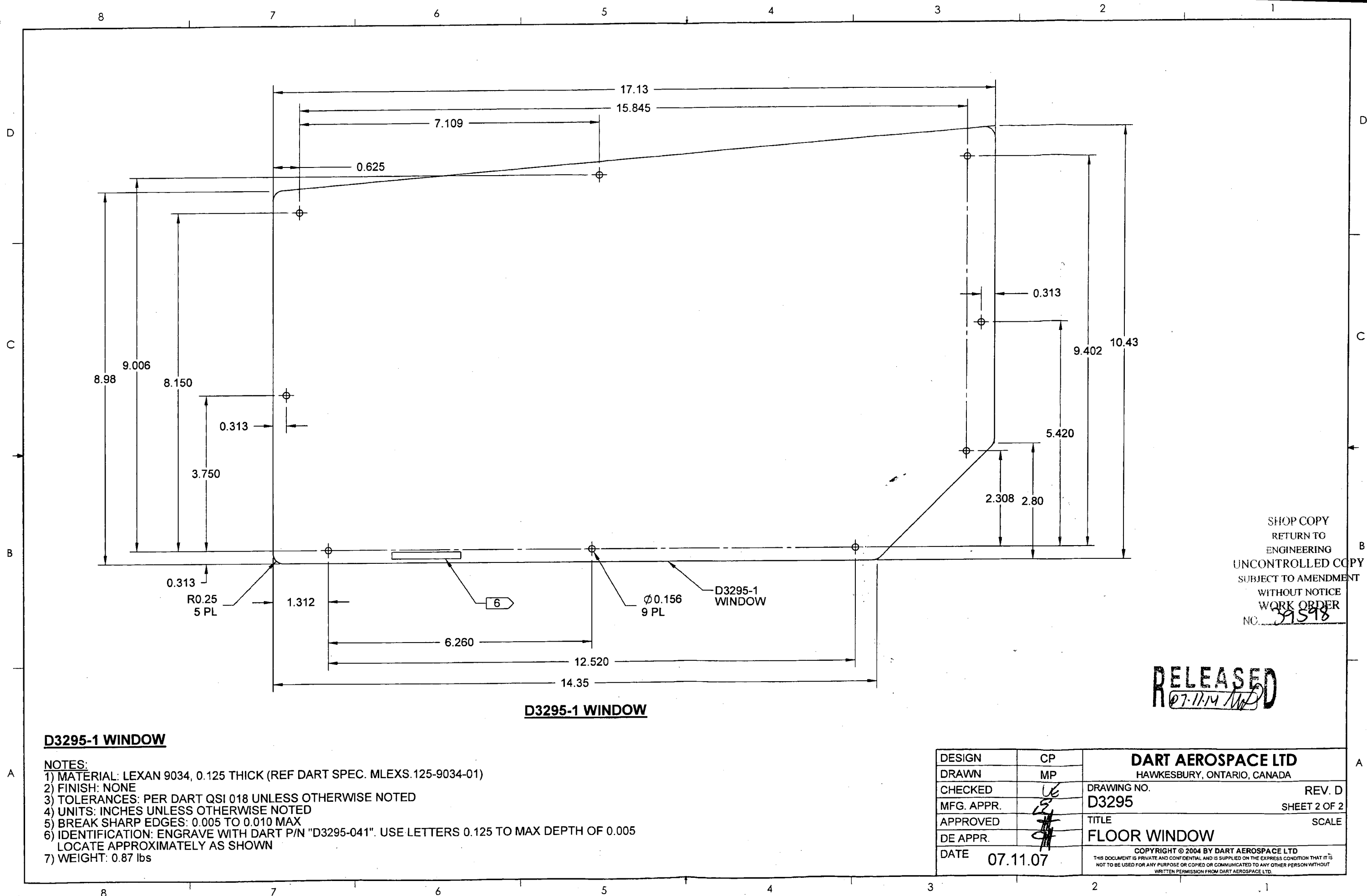
D3295-041 FLOOR WINDOW

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) N/A
 - 6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL
 - 7) WEIGHT: 0.87 lbs

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WORK ORDER
NO. 39598

RELEASED
07.11.14

REV.	DESCRIPTION	BY	DATE
D	REVISE MATERIAL TO LEXAN 9034 FROM POLYCAST ACRYLIC SHEET. ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247. ZONE C3 SH 2 REFORMAT DRAWING	MP	07.11.07
C	CHANGE TEMPLATE # TO DT8822	SSH	07.02.21
B	UPDATE MATERIAL PER NCR 029	CP	06.04.13
A	NEW ISSUE	CP	04.06.28
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MP		
CHECKED	UE	DRAWING NO.	REV. D
MFG. APPR.	UE	D3295	SHEET 1 OF 2
APPROVED	UE	TITLE	SCALE
DE APPR.	UE	FLOOR WINDOW	
DATE	07.11.07	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



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07-11-14

D3295-1 WINDOW

NOTES:

- 1) MATERIAL: LEXAN 9034, 0.125 THICK (REF DART SPEC. MLEXS.125-9034-01)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D3295-041". USE LETTERS 0.125 TO MAX DEPTH OF 0.005
LOCATE APPROXIMATELY AS SHOWN
- 7) WEIGHT: 0.87 lbs

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MP		
CHECKED	UC	DRAWING NO. D3295	REV. D
MFG. APPR.	ES		SHEET 2 OF 2
APPROVED	TH	TITLE FLOOR WINDOW	SCALE
DE APPR.			
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DART AEROSPACE LTD		Work Order: 39598
Description: Floor window		Part Number: D 3295 / 1044
Inspection Dwg: D3295-11 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .156	+ .005 - .001	.156	✗			
8.98	+/- .030	8.98	✗			
10.43	+/- .030	10.43	✗			
.625	+/- .010	.625	✗			
1.312	+/- .010	1.315	✗			
.313	+/- .010	.313	✗			
9.006	+/- .010	9.006	✗			
8.150	+/- .010	8.150	✗			
3.750	+/- .010	3.750	✗			
9.402	+/- .010	9.402	✗			
5.420	+/- .010	5.420	✗			
2.308	+/- .010	2.308	✗			
7.109	+/- .010	7.109	✗			
15.845	+/- .010	15.845	✗			
6.260	+/- .010	6.260	✗			
12.520	+/- .010	12.520	✗			

Measured by: LB	Audited by: S	Prototype Approval: n
Date: 8-6-3	Date: 08/06/03	Date: 1/1

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	